

# Installation Instructions

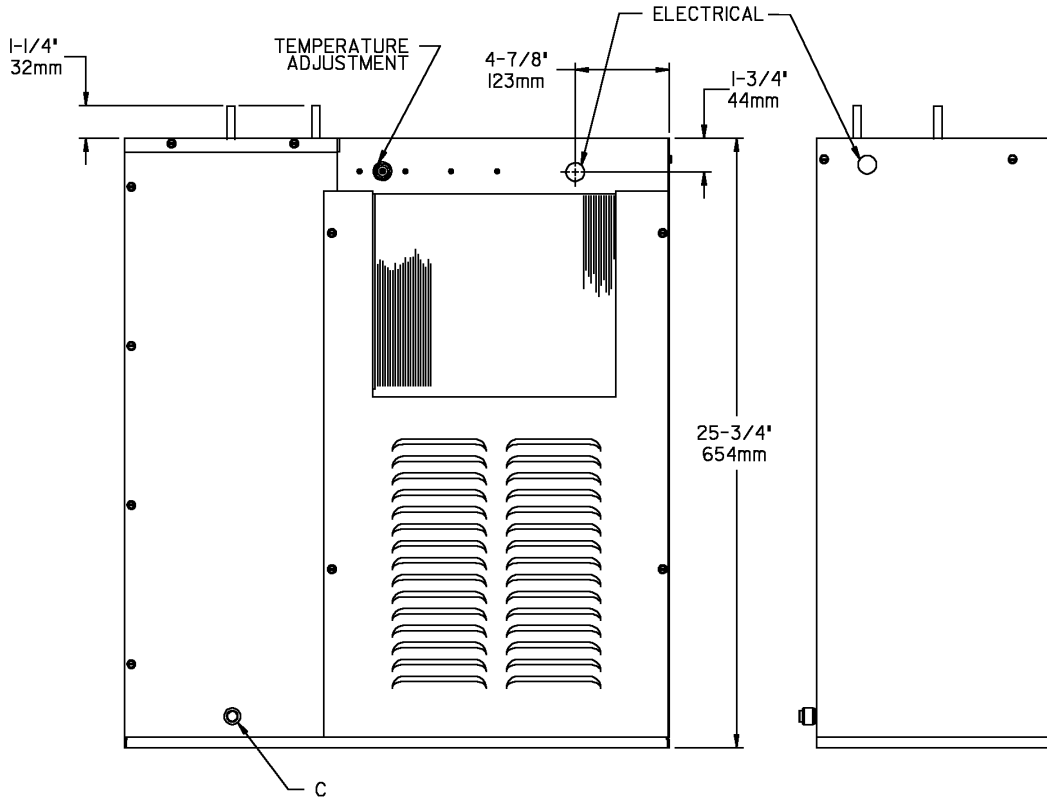
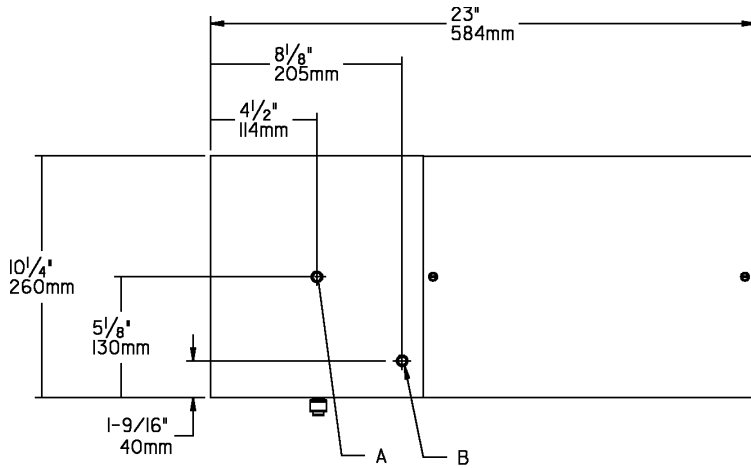
## HRC419 HRC41950

### Refrigeration Packages

**NOTE:** It is important to insure proper ventilation. Allow a minimum clearance of 12 inches (305 mm) in front and 3 inches (76mm) in the rear of the unit. If unit is to be installed in an enclosure, allow the following clearances around unit - 1 inch (25mm) each side, 3 inches (76mm) in the rear, 3 inches (76mm) inches above wall.

This chiller has been designed for use with potable water and includes an o-ring seal on the drain plug. The fitting should be replaced if the unit is to be used with more aggressive fluids.

For use with photo processing applications, adjust cold control to warmer settings.



**LEGEND**

- A = 3/8" O.D. TUBE WATER OUT
- B = 3/8" O.D. TUBE WATER INLET
- C = 3/8" O.D. TUBE TANK DRAIN

ITEMIZED PARTS LIST		
ITEM NO.	PART NO.	DESCRIPTION
1	23089C	Terminal Box Cover
2	35882C	Cold Control
3	35895C	Cold Control (Freeze Protect)
4	31757000	Fan Motor
5	30502C	Fan Blade
6	41991000	Fan Bracket
7	70018C	Fan Nut
8	70009C	Motor Mounting Screw
9	32824000	Condenser
10	32817000	Shroud
11	35977C	Capacitor
12*	35986C	Compressor Serv Pak (115v)
13	35880C	Overload
14	30234C	Clip Compressor
15	30233C	Overload Spring
16	30235C	Terminal Cover
17	19037000	Clip
18	100806740570	Grommet
19	66563C	Evaporator Assy
20	27597C	Insulation Box Cover
21	70772C	Drain Plug
22	27197C	Grill (Front)
23	27844C	Base Assy
24	23100C	Insulation Box Panel (Rear)
25	23101C	End Panel
26	23104C	Insulation Box (Front)
27	23103C	Terminal Box
NS	27198C	Grill (Rear)

**HRC4-19-1B HRC4-19-2B**

**INSTALLATION**

1. Potable water inlet and outlet are 3/8" (9 mm) O.D. tube located on top of unit. Contractor to supply connections as required.
2. Connecting lines to be of copper, thoroughly flushed to remove all foreign matter before being connected to cooler. If flushing does not remove all particles, a water strainer should be installed in supply line.
3. Connect cooler to building supply line with a shut-off valve and install a union connection between the valve and cooler.
4. Electrical: Make sure power supply is identical in voltage, cycle, and phase to that specified on cooler serial plate. Never wire compressor directly to the power supply.

**START-UP**

1. Open supply line valve.
2. Purge air from all water lines by operating bubbler valve of fountain.
3. Connect to electrical power.

**TROUBLE SHOOTING & MAINTENANCE**

**Temperature Control:** Factory set for 50° F water (+/- 5°) under normal conditions. For colder water, adjust screw on item no. 2 CW.

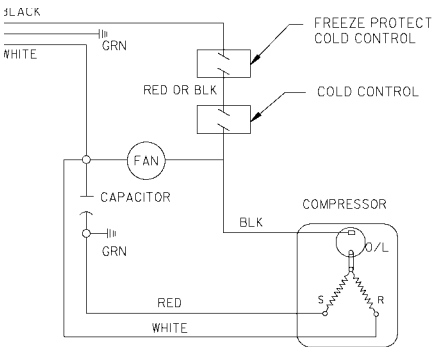
**Ventilation:** Cabinet louvers should be periodically cleaned with brush, air hose or vacuum cleaner. Excess dirt or poor ventilation can cause no cold water and compressor cycling on the compressor overload protector

**Lubrication:** Motors are lifetime lubricated.

**HRC41950 - 220/240V, 50 HZ**

ITEM NO.	PART NO.	DESCRIPTION
4	36015C	Fan Motor
11	36000C	Capacitor (run)
11A	36003C	Capacitor (start)
12*	36002C	Compressor Serv Pak
13	35997C	Overload
15	35998C	Overload Spring
16	30560C	Terminal Cover
23	27981C	Base Assy
-	36001C	Relay
-	35999C	Gasket

\*INCLUDES RELAY & OVERLOAD. IF UNDER WARRANTY, REPLACE WITH SAME COMPRESSOR USED IN ORIGINAL ASSEMBLY.  
 NOTE: All correspondence pertaining to any of the above water cooler or orders for repair parts MUST include model number and serial number of cooler, name and part number of replacement part.



**WIRING DIAGRAM**

